



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

Gloss BLACK D3914-041
Job Sheet 167456



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/17	11/16/17	0.00	0.00	Start Up Large Fab2		<i>DC 2017-11-22</i>
100	Large Fab	1 pcs	11/16/17	11/16/17	0.00	6.67	Large Fab 1	<i>✓</i>	<i>2017-11-22</i>
110	QC	1 pcs	11/16/17	11/16/17	0.00	0.00	QC9		<i>10 11-23</i>
120	QC	1 pcs	11/16/17	11/16/17	0.00	0.00	QC5		<i>10 11-23</i>
130	Powdercoat	1 pcs	11/16/17	11/16/17	0.00	0.40	Powdercoat4		<i>10 11-23</i>
135	QC	1 pcs	11/16/17	11/16/17	0.00	0.00	QC3		<i>11 17/12/01</i>
140	HandFinish	1 pcs	11/17/17	11/17/17	0.00	0.80	HandFinish3		<i>11 17/12/01</i>
150	QC	1 pcs	11/17/17	11/17/17	0.00	0.00	QC3		<i>11 17/12/01</i>
160	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3		<i>11 17/12/01</i>
170	QC21-SA	1 Ea	11/17/17	11/17/17	0.00	0.00	QC21		<i>21 DEC 01 2017</i>

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***

130 - *** mask sides of hinge prior to powdercoat***

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

M 122878 START: 3:25 O/T: 3:35 FINISH: 3:40.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581- <i>5005842</i>	2	16	0	0
	D3914-1- <i>5004269</i>	2	22	0	0
	D3914-7- <i>5004433</i>	2	18	0	0
	D4016-3- <i>5010799</i>	3	19	0	0
	D4018-5- <i>5007318</i>	9	45	0	0
	D4020-5- <i>5001023</i>	1	8	0	0
	D4021-3- <i>165572</i>	1	7	0	0
	D4035-043- <i>5009870</i>	2	0	0	0
140-HandFinish	D2728-3	1	0	0	0

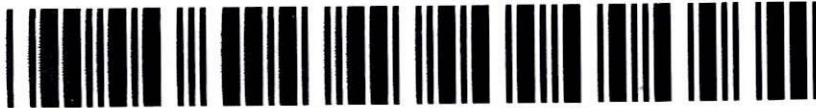
Part Specifications

Specifications could not be found.

DART
AEROSPACE
S011999

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Long Basket Lid Assembly (350)

PART NO: D3914-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/21/17 Job No: 167456
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